

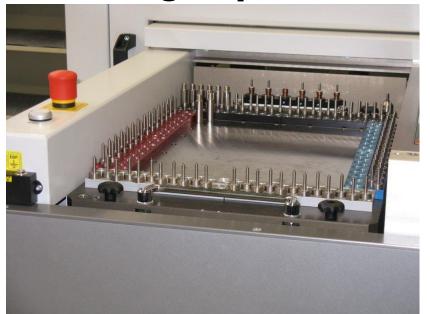
SCHUNK Electronic Solutions Fixtures

SCHUNK Fixtures

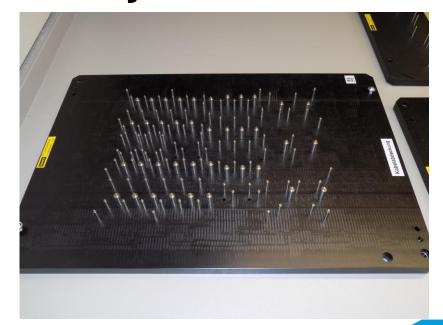
Dedicated Fixture



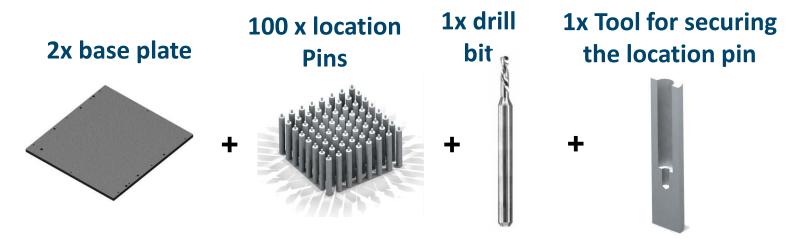
Magnoplate



Do-it-yourself fixture



"Do-It Yourself" Starting Kit





Milling area for SAR-1300-B

 $X,Y = 430mm \times 350mm (17"x14")$

"Do-It Yourself" Starting Kit

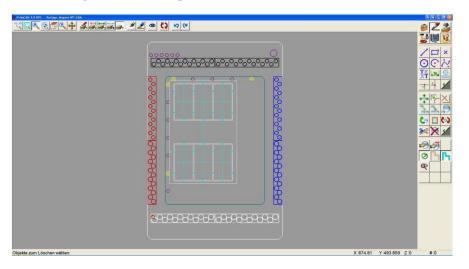
- 1. Holes are drilled using SCHUNK router
- 2. Pins are hammered into holes using tools provided
- 3. PCB Panel is placed onto Pins
- 4. Product is ready to be Depanelled





MAGNOPLATE

Program is written to place the magnets in position to hold Panel



Pins are placed by the router and then fixture is ready



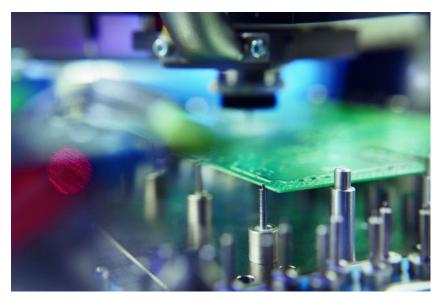
MAGNOPLATE-Variations:

Magnoplate-Standard: Working Area 343mm x 261mm (X,Y)
Magnoplate-Plus: Working Area 417mm x 310mm (X,Y)
Magnoplate-XXL: Working Area 487mm x 463mm (X,Y)



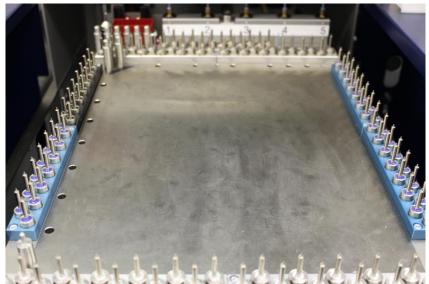
MAGNOPLATE Standard and full equipment

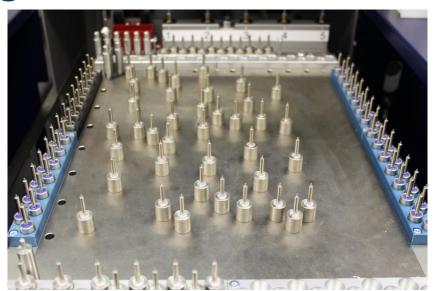
8x magazine/16 x magazine
80x fixing pin/160 x fixing pin
24 x supporting pin/48 x supporting pin

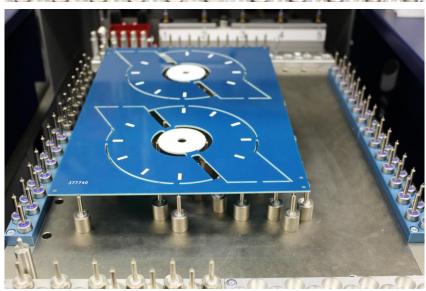


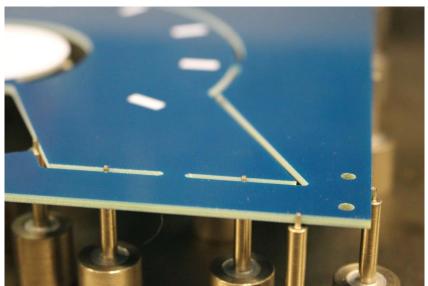
MAGNOPLATE Plus

9x magazine 80x fixing pin 42x supporting pin









Flexible Workpiece Holder "MAGNOPLATE" – Locking Plate

Locking plate is used to avoid magnets from being moved if large number of panels need to be cut

